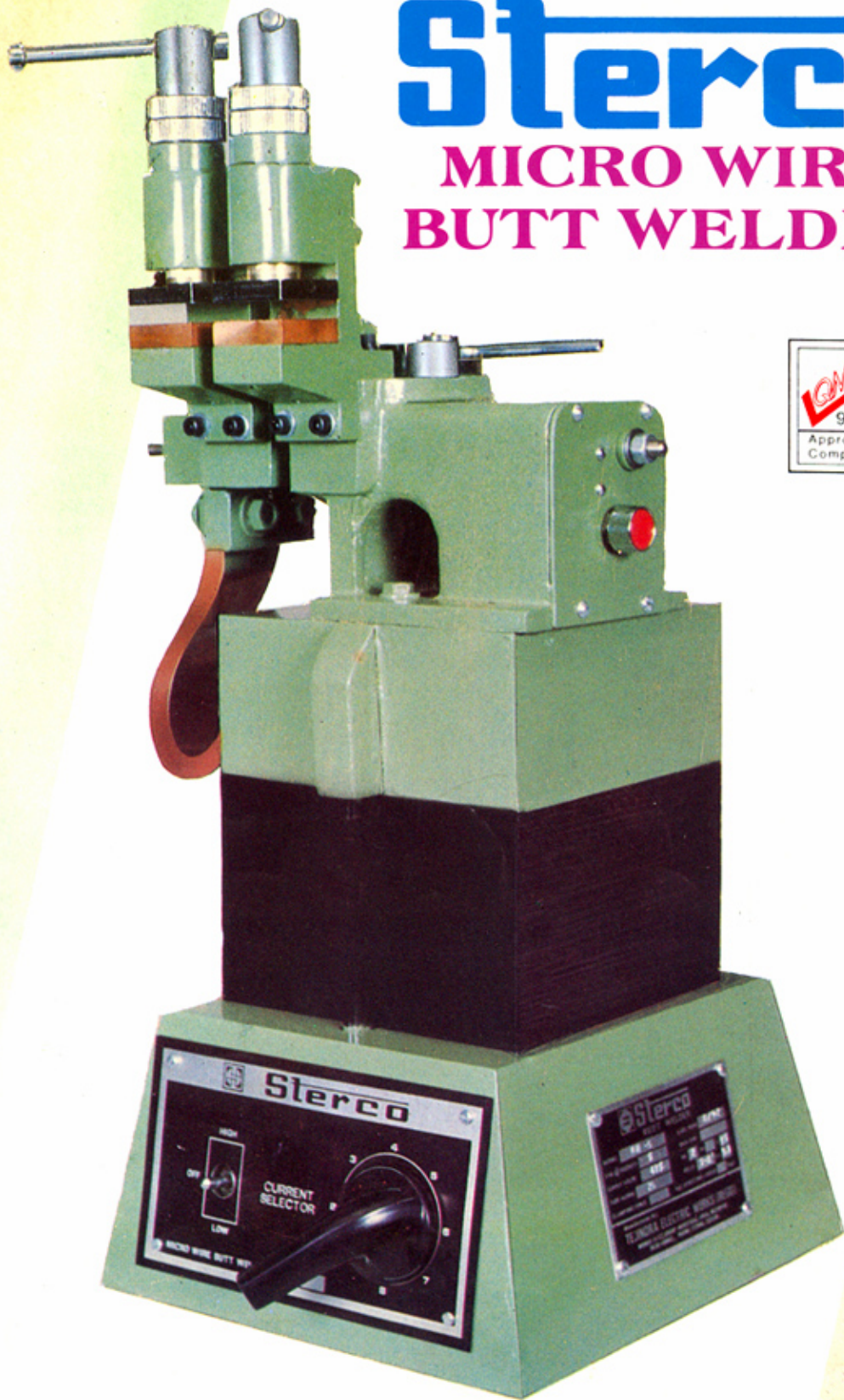


# Sterco

## MICRO WIRE BUTT WELDER



**MODEL-MH**





# Sterco

## MODEL-MH MICRO WIRE BUTT WELDER

### COPPER WOUND

**BUTT WELDER :** is specially designed for Butt welding of ferrous and non ferrous wires from 1.2 mm to 8 mm to withstand subsequent drawing. This machine is a table model and easy in operation.

**WELDING PROCESS :** This Micro Butt Welder is automatic upset Butt welding machine. The welding current and the initial upset gap are to set according to the size of wire, the upsetting pressure being preset. The ends of wires to be clamped by special quick acting clamps to correct alignment of the wire ends. By pressing a push button, the Welding cycle is initiated and completed automatically by built in controls. The job is now declamped and annealed if necessary, in the provided annealing device.

### TECHNICAL SPECIFICATIONS

MODEL	MH-3	MH-5	MH-8	MH-10
K.V.A. rating	3	5	8	10
Input supply	230 volts Single phase	415 volts	3 phase 50 Hz.	2 lines
Current Regulator	15 steps	15 steps	8 steps	8 steps
Welding Capacity Copper, Brass & Aluminium				
Minimum	1.2 MM	1.5 MM	2 MM	2 MM
Maximum	3.6 MM	4 MM	5.5 MM	7 MM
Dimensions Approximately in MM	350 x 360 x 640 MM			

We reserve the right to change design and modify specifications at the discretion of our technical department



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Grams.: TEWELDING